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Certificate

PATENT OFFICE

REPUBLIEK VAN SUID-AFRIKA

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This is to certify that

PAT/ZA03 / 00048
29 MAY 2003

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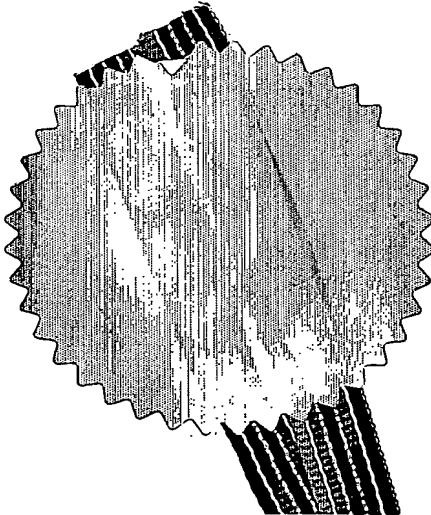
- 1) South African Patent Application No. 2002/2848 accompanied by a Provisional Specification was filed at the South African Patent Office on the 11 April 2002, in the name of **Floppy Sprinkler (Proprietary) Limited** in respect of an invention entitled: "Emitter tube for irrigation system".
- 2) The photocopy attached hereto is a true copy of the provisional specification and drawings filed with South African Patent Application No. 2002/2848.

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Signed at PRETORIA in die Republiek van Suid-Afrika, hierdie
in the Republic of South Africa, this

14th

dag van
day of May 2003



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S105/002
Registrateur van Patente
Registrar of Patents

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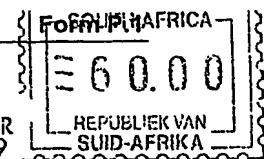
REGISTER OF PATENTS

OFFICIAL APPLICATION NO.		LODGING DATE : PROVISIONAL		ACCEPTANCE DATE	
21	01 2002/2846	22	11 April 2002	43	
INTERNATIONAL CLASSIFICATION		LODGING DATE : COMPLETE		GRANTED DATE	
51		23			
FULL NAME(S) OF APPLICANT(S) / PATENTEE(S)					
71	FLOPPY SPRINKLER (PROPRIETARY) LIMITED				
APPLICANTS SUBSTITUTED :		DATE REGISTERED			
71					
ASSIGNEE(S)		DATE REGISTERED			
71					
FULL NAME(S) OF INVENTOR(S)					
72	THERON, Christoffel				
PRIORITY CLAIMED		COUNTRY		NUMBER	
N.B. Use international abbreviation for country. (See Schedule 4)		33		31	
				32	
TITLE OF INVENTION					
54	EMITTER TUBE FOR IRRIGATION SYSTEM				
ADDRESS OF APPLICANT(S) / PATENTEE(S)					
24 Murray Street Nelspruit 1200 South Africa					
ADDRESS FOR SERVICE					REF
74	D M Kisch Inc, 66 Wierda Road East, Wierda Valley, SANDTON			P24181ZA00	
PATENT OF ADDITION NO.		DATE OF ANY CHANGE			
61					
FRESH APPLICATION BASED ON		DATE OF ANY CHANGE			

REPUBLIC OF SOUTH AFRICA
PATENTS ACT, 1978

APPLICATION FOR A PATENT AND ACKNOWLEDGEMENT OF RECEIPT
(Section 30 (1) - Regulation 22)

The grant of a patent is hereby requested by the undermentioned applicant
on the basis of the present application filed in duplicate.



PBHR
229

REPUBLIC VAN
SUID-AFRIKA

OFFICIAL APPLICATION NO	
21	01 2002/2848

DMK REFERENCE	
P24181ZA00	

FULL NAME(S) OF APPLICANT(S)	
71	FLOPPY SPRINKLER (PROPRIETARY) LIMITED

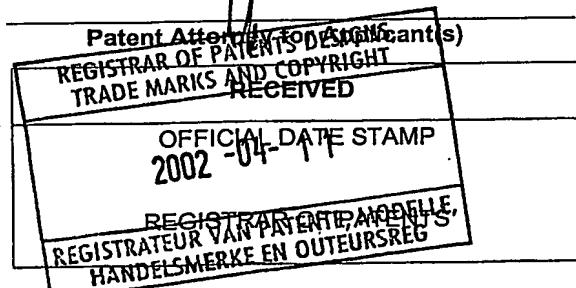
ADDRESS(ES) OF APPLICANT(S)	
	24 Murray Street Nelspruit 1200 South Africa

TITLE OF INVENTION				
54	EMITTER TUBE FOR IRRIGATION SYSTEM			
	THE APPLICANT CLAIMS PRIORITY AS SET OUT ON THE ACCOMPANYING FORM P2 The earliest priority claimed is			
	THIS APPLICATION IS FOR A PATENT OF ADDITION TO PATENT APPLICATION NO.	21	01	
	THIS APPLICATION IS FRESH APPLICATION IN TERMS OF SECTION 37 AND BASED ON APPLICATION NO.	21	01	

THIS APPLICATION IS ACCOMPANIED BY :				
<input checked="" type="checkbox"/>	1a A single copy of a provisional specification of 11 pages.			
<input type="checkbox"/>	1b Two copies of a complete specification of pages.			
<input type="checkbox"/>	2a Informal drawings of sheets.			
<input checked="" type="checkbox"/>	2b Formal drawings of 3 sheets.			
<input type="checkbox"/>	3 Publication particulars and abstract (form P8 in duplicate).			
<input type="checkbox"/>	4 A copy of figure of the drawings for the abstract.			
<input checked="" type="checkbox"/>	5 Assignment of invention (from the inventors) or other evidence of title.			
<input type="checkbox"/>	6 Certified priority document(s).			
<input type="checkbox"/>	7 Translation of priority document(s).			
<input type="checkbox"/>	8 Assignment of priority rights.			
<input type="checkbox"/>	9 A copy of form P2 and a specification of S.A. Patent Application.			
<input checked="" type="checkbox"/>	10 A declaration and power of attorney on form P3.	21	01	
<input type="checkbox"/>	11 Request for ante-dating on form P4.			
<input type="checkbox"/>	12 Request for classification on form P9.			
<input type="checkbox"/>	13a Request for delay of acceptance on form P4.			
<input type="checkbox"/>	13b			

DATED 11 April 2002

ADDRESS FOR SERVICE	
74	D M Kisch Inc 66 Wierda Road East Wierda Valley SANDTON



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PROVISIONAL SPECIFICATION
(Section 30 (1) - Regulation 27)

OFFICIAL APPLICATION NO.		LODGING DATE		DMK REFERENCE
21	01	22	11 April 2002	P24181ZA00
FULL NAME(S) OF APPLICANT(S)				
71	FLOPPY SPRINKLER (PROPRIETARY) LIMITED			
FULL NAME(S) OF INVENTOR(S)				
72	THERON, Christoffel			
TITLE OF INVENTION				
54	EMITTER TUBE FOR IRRIGATION SYSTEM			

EMITTER TUBE FOR IRRIGATION SYSTEM

Field of the Invention

5 THIS invention relates to an emitter tube suitable for an irrigation system.

Description of Prior Art

The Applicant's United States Patent No. 4,915,312 discloses an irrigation system
10 which includes a sprinkling device for liquids comprises an emitter tube of
resiliently flexible material having a mounted inlet end and an unmounted outlet
end, the arrangement being such that, with liquid flowing at a sufficient rate
through the emitter tube, hydraulic forces exerted by the flowing liquid on the tube
cause the outlet end continuously to move about. The emitter tube is mounted on a
15 fitting which has a flow passage there through which leads into the emitter tube, the
flow passage having, at its inlet end, a pair of grooves which lead tangentially into
the flow passage. These tangentially arranged grooves impart a swirling motion to
water entering the emitter tube. A pop-up sprinkler is also disclosed in which the
emitter tube is mounted on a plunger which is displaceable in a barrel, the emitter
20 tube protruding through an opening at the end of the barrel.

This system is further disclosed in the Applicant's United States Patent No.

4,856,552 which relates to a flow regulating device suitable for use in the above system.

The specification of these U.S.A. patents are incorporated into this specification by 5 way of reference. It has been found that the emitter tube which is disclosed in the above United States patents, lends itself to advantageous modifications for certain applications.

For example, in certain applications a greater radius of throw of irrigation water is 10 desirable and it has been found that the emitter tube can be modified to achieve such a results.

Also for example a more even water distribution with a single sprinkler as well as water distribution with sprinklers laid out on the standard group spacing could be 15 achieved by modifying the emitter tube. Further for example where the size of the droplets of irrigation water is to be controlled, the emitter tube could likewise be modified to achieve such a result.

Object of the Invention

20

It is accordingly an object of the present invention to provide a novel emitter tube of the type disclosed in the above United States patent wherein the frequency of

oscillation of the tube in use is reduced for a given specific flow rate.

A further object of the invention is to provide an emitter tube having a greater radius of throw of irrigation water.

5

A further object of the invention is to provide a sprinkler system having an improved distribution with a single sprinkler, as well as an improved water distribution with sprinklers laid out on standard grid spacings.

10 A further object of the invention is to provide an emitter tube which is capable of producing droplets of irrigation liquid of a controlled size.

Summary of the Invention

15 A resiliently flexible emitter tube of the type described in United States Patent No. 4,915,312 having a base section and an end section downstream from the base section wherein the end section is of greater flexibility than the base section.

20 In one arrangement the emitter tube is characterized in that a base section of the emitter tube has a wall thickness which is greater than the end section of the tube. Preferably the wall thickness of the tube will taper evenly from the base thereof towards the free end thereof. Alternatively, the wall thickness of the emitter tube

could be stepped at one or more intervals along its length so as progressively to reduce in wall thickness. In a further embodiment of the invention the emitter tube will comprise an end section, an intermediate section and a base section, and the arrangement will be one wherein the intermediate section is of greater flexibility

5 than the base section and the end section is in turn of greater flexibility than the intermediate section. In this arrangement the intermediate section could thus define a waist portion of reduced diameter.

In one embodiment in accordance with the invention the inner diameter of the tube

10 could remain substantially constant, while the outer profile of the tube will reduce in wall thickness from the base thereof towards the free end thereof.

Thus in one example where the tube has length of 177mm, the outer diameter thereof at the base could be 10mm, and the outer diameter thereof at the free end could be 6mm, with the tube tapering evenly between the base and free end. The inner diameter of the tube could be 5mm in the above case. These dimensions could vary widely and the invention is in no way limited in this regard.

A further alternative provides for the inner passage of the tube to taper outwardly

20 from a larger diameter at the base to a smaller diameter at the end thereof.

Brief Description of the Drawings

A further features of the invention will appear from the preferred embodiment which is described below purely by way of example with reference to the accompanying drawing wherein:

5

Figure 1 is a schematic sectioned elevation of an emitter tube arrangement in accordance with the invention;

10

Figure 2 is a schematic sectioned elevation of an irrigation lead including the emitter tube of Figure 1; and

Figure 3 is a schematic section elevation of a different embodiment of the emitter tube in Figure 1.

15

Detailed Description of Drawings

US Patent No. 4,915,312 which is referred to above and discloses an irrigation system which includes a sprinkling device for liquids comprises an emitter tube 10 of resiliently flexible material having a mounted base 10a and an unmouted outlet end 10b, the arrangement being such that, with liquid flowing at a sufficient rate through the emitter tube 10, hydraulic forces exerted by the flowing liquid on the

tube cause the outlet end 10b continuously to move about. The emitter tube is mounted on a fitting which has a flow passage there through which leads into the emitter tube, the flow passage having, at its inlet end, a pair of grooves which lead tangentially into the flow passage. These tangentially arranged grooves impart a swirling motion to water entering the emitter tube. A pop-up sprinkler is also disclosed in which the emitter tube is mounted on a plunger which is displaceable in a barrel, the emitter tube protruding through an opening at the end of the barrel.

The emitter tube 10 is designed to perform a whiplash-type of action in vertical planes while rotating about its vertical axis. The tube 10 will thus move to and fro in a vertical plane which is continually rotating as a result of rotational action of the water stream within the tube 10. The emitter tube 10 of the present invention is designed to operate with an increased internal water pressure, and thus velocity while limiting the frequency of the oscillating to and fro whiplash-type movements of the emitter tube 10. In this way, a greater distance of throw is obtained with the emitter tube 10 of the invention relative to a prior art emitter tube as disclosed in the above United States patent.

With reference to the drawings, the current invention teaches an emitter tube 10 for use in such irrigation systems which is characterised in that a base zone 10a of the

emitter tube 10 is provided with a greater wall thickness than the tube 10 towards the free end 10b thereof. Thus in the arrangement illustrated, the wall thickness of the emitter tube 10 tapers evenly from a relatively thick base zone 10a to a relatively thin free end 10b.

5

The above arrangement results in less flexibility at the base section 10a of the tube to permit the use of higher irrigation water pressures, without an increase in the frequency of oscillation of the tube 10 in use.

10 In the arrangement shown, the inner diameter of the tube remains constant while the outer profile is tapered as described above. In this case, the total length the tube is 177mm, and the wall thickness at the base 10a thereof is in the order of 3mm, and tapers evenly to a wall thickness at the extremity of the tube which is in the order of 0.5mm. It has been found that many variations of the arrangement above are possible. For example, in certain instances, not shown, the inside diameter of the tube 10 could taper from a relatively large diameter at the base thereof to a smaller diameter at the free end thereof, while the outer profile of the tube could be of constant wall thickness, or also tapered to provide a desired result.

15 In a further alternative, not shown, the tube 10 could be stepped at intervals along its length so as to reduce in wall thickness from the base 10a to the free end 10b thereof.

20

In a further alternative arrangement shown schematically in Figure 3, wherein an intermediate section 10c of the tube which is disposed between the end section 10b and the base section 10a of the tube 10 is provided with a reduced wall thickness. This renders the intermediate section 10c of the tube more flexible to induce flexing 5 of the tube in this section 10c in use. The end section 10b of the tube will likewise be flexible to perform a whiplash-type of action during oscillation of the tube 10. This tube therefore mimics the actual whiplash-type of movement of a prior art tube, in a controlled fashion. Thus the length and flexibility of the intermediate section 10c and the end section 10b can be pre-selected to give a predetermined 10 performance. For example by varying the flexibility of the intermediate section 10c, the frequency of oscillation can be varied.

It has been found that with the tube 10 described above, one or more of the following benefits will accrue :

15

1. An increased radius of throw has been experienced with a more uniform water distribution. It has been found that because the emitter tube 10 is relatively rigid, it resists flexing thus reducing oscillating speed and maintaining larger droplet sizes for a further throw of irrigation water.

20

2. With such an increase in the radius of throw, a reduction of the infield infrastructure accrues and results in a reduction in the cost of this system.

3. The expected improved distribution renders the use of the sprinkler head shown in Figure 2, possible on a low riser.
- 5 4. The wall thickness of the tube 10 minimizes the possibility of blow-outs caused by excess air during the start up of this system. A blow out normally occurs when there is excessive air in the system that cannot escape fast enough and the tube 10 is then inflated causing damage thereto.
- 10 5. The expected increase in the radius of throw allows for wider spacings on low risers further reducing costs. In a irrigation system, the spacings between irrigation heads, Figure 2, of 12 x 12 meters or 12 x 14 meters on a low riser (60 to 90 cm) are possible. The spacings of 15 x 15 meters on tall risers could be achieved.
- 15 6. Reduction in labour costs results due to the fact that less equipment is required to be moved during the harvest of some crops.
7. A reduction in labour cost also results due to the fact that less equipment may be required to be moved on a movable system.

8. New applications for the sprinkler shown in Figure 2 are possible, for example used as Side rolls on irrigation machines.
9. A system utilising the emitter in Figure 1 should exhibit better wind resistance due to larger droplets with a higher velocity.
- 5
10. With the emitter tube in Figure 1, a curved droplet trajectory is achieved reducing dry areas behind obstacles such as trees.
- 10 Clearly many variations of the tube are possible as mentioned above without departing from the principles set out in the consistency clauses.

Dated this 11th day of April 2002.

Patent Attorney / Agent for the Applicant

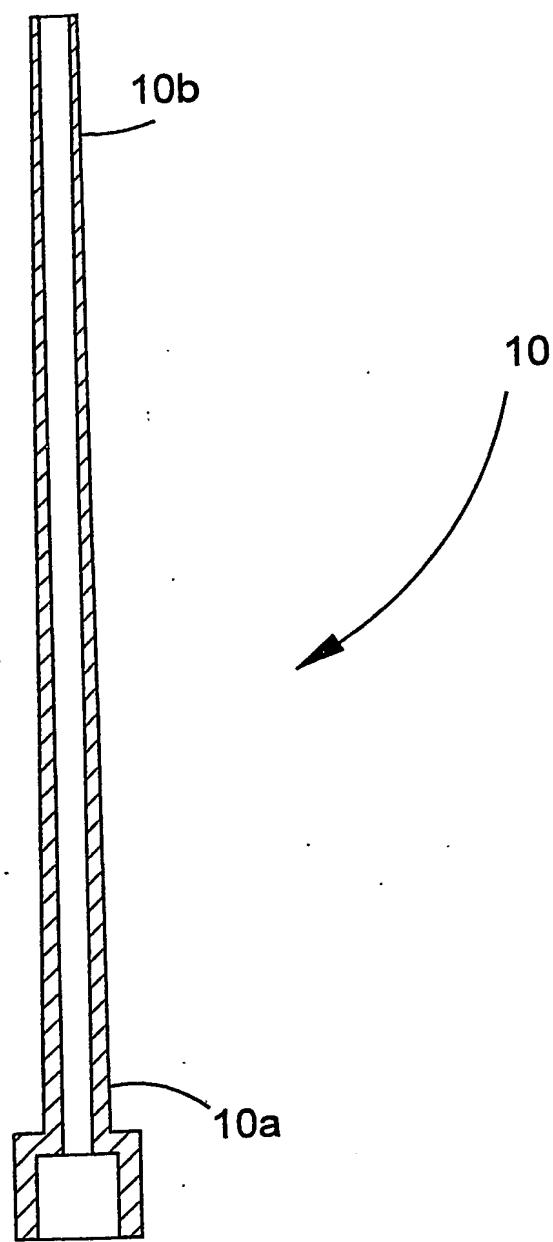


FIGURE 1

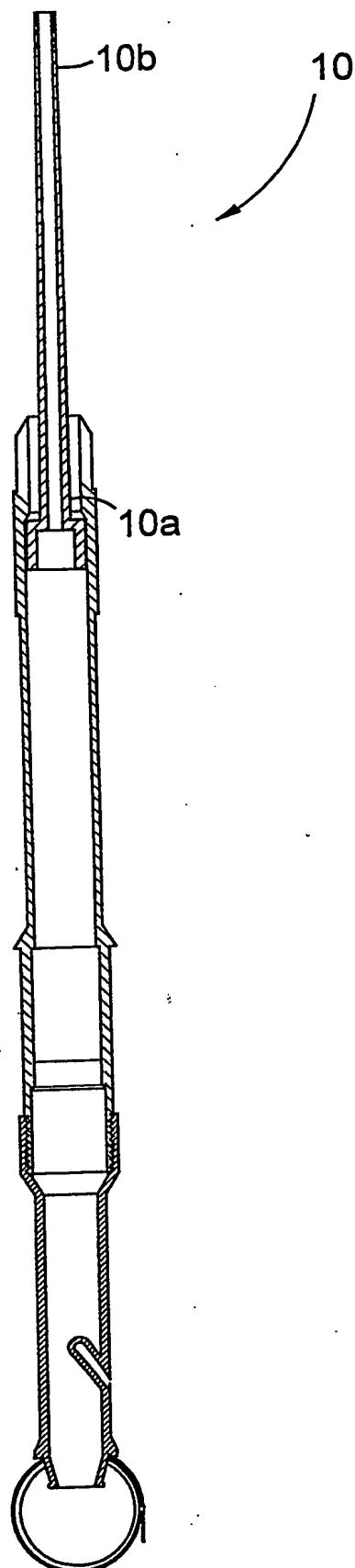


FIGURE 2

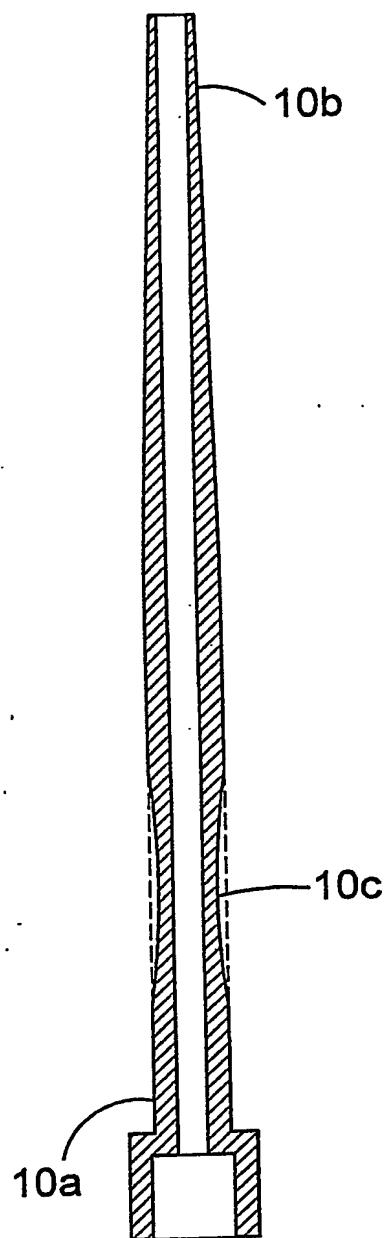


FIGURE 3

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